

NORITAKE/HARADA

STITCH TYPE SPECIFICATION

	STITCH TYPE 401 DOUBLE LOCKED CHAIN STITCH	LAP SEAMING, POCKET OPENING, WAIST BAND, INSEAM FELLING, BOTTOM HEMMING
	STITCH TYPE 402 TWO NEEDLE DOUBLE LOCKED CHAIN STITCH	MAKING BELT LOOPS
	STITCH TYPE 504 THREE THREAD OVEREDGING	OVEREDGING FLY, PLACKET, INSEAM
	STITCH TYPE 404 ZIG-ZAG DOUBLE LOCKED CHAIN STITCH	BUTTON HOLER
	STITCH TYPE 301 LOCK STITCH	THE OTHERS

Sewing Machine Guide & Directory by JR Guichard (1973)

NOTE: All stitches are HIGHLY designed, but the strength cannot be guaranteed because NO CHEMICAL fibers are used

MATERIAL SPECIFICATION

COTTON	BLENDED, MEDIUM STAPLE COTTON 100%	U.S.A.
FABRIC	DEEP INDIGO ROPE DYED DENIM, RING SPUN COTTON, 32" WIDTH SELVEDGE WOVEN BY SHUTTLE LOOM	JAPAN
FABRIC WEIGHT	APPROXIMATELY 12.4oz /yd ² (420g / m ²) BEFORE WASH	---
FABRIC FINISH	LOOMSTATE (UNSANFORISED), SHRINKAGE APPROXIMATELY VERTICAL 8%, HORIZONTAL 5%	---
LINING	VAT DYED BLACK TWILL, 100% RING SPUN COTTON, WOVEN BY SHUTTLE LOOM	JAPAN
HARDWARE	100% NON-PLATED STAINLESS STEEL (INOX), 304/301	ITALY
LEATHER LABEL	UNCOLORED GOAT SKIN, VEGETABLE TANNED	PAKISTAN
SEWING THREAD	100% LONG STAPLE PIMA COTTON, VAT DYED	U.S.A.

NOTE: Our unique fine fabrics are carefully woven on the historical shuttle machines, but they are also UNEVEN and UNSTABLE Burlings, Slubs, Neps and uneven Fuzzes, Please understand that all these defects are also a part of unique personalities

MADE IN JAPAN WITH FOREIGN & DOMESTIC COMPONENTS